

## Claims:

1. A resin molding for use as optical base molded by means of micro-cellular foam molding, wherein the relative  
5 density of said resin molding is within a range of from 0.99 to 0.6.
2. The resin molding for use as optical base according to claim 1, wherein the ratio ( $f_1/f_2$ ) of the linear expansion  
10 coefficient ( $f_1$ ) of the resin molding in MD direction at any given portion to the linear expansion coefficient ( $f_2$ ) of a non-foamed resin molding in MD direction at the same portion is preferably at least 1.05.
- 15 3. The resin molding for use as optical base according to claim 1 or 2, wherein the resin molding is made of a polycarbonate resin, a polyphenylene oxide/polystyrene alloy, a polyphenylene oxide/polystyrene/syndiotactic polystyrene alloy, syndiotactic polystyrene, polyphenylene  
20 sulfide, a syndiotactic polystyrene/polyphenylene sulfide alloy, a polyphenylene sulfide and polyphenylene oxide alloy, polyethylene terephthalate or polybutylene terephthalate.
- 25 4. The resin molding for use as optical base according to claim 1 or 2, wherein the resin molding contains a fibrous filler and/or an inorganic filler.
5. The resin molding for use as optical base according to  
30 claim 1 or 2, wherein the resin molding contains a melt

tension modifier.

6. The resin molding for use as optical base according to claim 1 or 2, wherein the molding is an optical box for a  
5 laser beam printer, an optical box for a multifunctional printer, a laser scanner unit, an optical pickup base, an optical pickup lens holder, a chassis for an optical pickup, a chassis for an ink jet, a printer head, a panel frame for a flat display, a collimator holder for a laser beam  
10 printer or a lens holder for a liquid crystal projector.